TFT-LCD Module SPECIFICATION

Custome	er: _						
Model N	ame: _	VI101I	A13				
SPEC N	O.: _						
Date:	_	2022.0	05.20				
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Preliminary Specification Final Specification For Customer's Acceptance							
Approved by			Comment				
Approved by	Reviev	ved by	Prepared by				
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Record of Revision

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Version	Revise Date	Page	Content
V 0101011	Trovico Bato	- ago	Contont
V02	2020/06/06	11,15 17 18	Add Package Drawing &weight,ST&OP temperature
		1	1. General Specifications
V03		2 5	2. Pin Assignment
VU3			3. Operation Specifications
		15	5. Reliability Test Items
		17	7. Mechanical Drawing
V04		4 5 6	Typical Operation Conditions Current Consumption
V05	20220520		2. Pin Assignment5 3.1 Absolute Maximum Ratings6 3.2 Typical Operation Conditions7 3.4 Power Sequence9 3.5.2 Timing Table

Contents

1.General Specifications	
2.Pin Assignment	
3.Operation Specifications	
3.1.Absolute Maximum Ratings	
3.1.1.Typical Operation Conditions	
3.1.2.Current Consumption	
3.1.3.Backlight Driving Conditions	
3.2.Power Sequence	
3.3. LVDS Signal Timing Characteristics	
3.3.1. AC Electrical Characteristics	
3.3.2. Timing Table	
3.3.3. LVDS DData Input Format	
4.Optical Specifications	
5.Reliability Test Items	
6.General Precautions	
6. 1.Safety	
6. 2.Handling	
6.3.Static Electricity	
6. 4.Storage	
6. 5.Cleaning	
7.Mechanical Drawing	
8.Package Drawing	18

SPEC NO.: VI101IA13 Date:2022/03/17 Page:01/18

1.General Specifications

No.	ltem	Specification	Remark
1	LCD size	10.1 inch(Diagonal)	
2	Driver element	a-Si TFT active matrix	
3	Resolution	1280X3(RGB)X800	
4	Display mode	Normally Black, Transmissive	
5	Dot pitch	0.0565(W)x0.1695(H) mm	
6	Active area	216.96(W)x135.60(H) mm	
7	Panel size	229.46(W)x149.1(H)x2.5(D)mm	Note 1
8	Surface treatment	НС	
9	Color arrangement	RGB-stripe	
11	Interface	LVDS	
12	Backlight power consumption	2.1W (Typ.)	
13	Panel power consumption	0.7W (Typ.)	Note 2
14	IC	Ek79202	
15	Weight	205g	

Note 1: Refer to Mechanical Drawing.

Note 2: Including T-con Board power consumption

SPEC NO.: VI101IA13 Date:2022/03/17 Page:02/18

2.Pin Assignment

A 40pinconnector is used for the module electronics interface. This model used 196479-40041-3 manufactured by P2 connector.

PinNo.	Symbol	I/O	Function	Remark
1	NC		No connection	
2	VDD	Р	Power Supply	
3	VDD	Р	Power Supply	
4	NC		Only for INX test	
5	NC		Only for INX test	
6	NC		Only for INX test	
7	GND	Р	Ground	
8	Rxin0-	I	-LVDS Differential Data Input	D0 D5 C0
9	Rxin0+	I	+LVDS Differential Data Input	R0-R5, G0
10	GND	Р	Ground	
11	Rxin1-	I	-LVDS Differential Data Input	C1. C5
12	Rxin1+	I	+LVDS Differential Data Input	G1~G5, B0,B1
13	GND	Р	Ground	
14	Rxin2-	I	-LVDS Differential Data Input	B2-B5,HS,VS,
15	Rxin2+	I	+LVDS Differential Data Input	DE
16	GND	Р	Ground	
17	RxCLK-	I	-LVDS Differential Clock Input	LVDS CLK
18	RxCLK+	I	+LVDS Differential Clock Input	LVDS CLK
19	GND	Р	Ground	
20	Rxin3-	I	-LVDS Differential Data Input	R6, R7, G6, G7,
21	Rxin3+	I	+LVDS Differential Data Input	B6, B7
22	GND	Р	Ground	
23	NC		No connection	
24	NC		No connection	
25	GND	Р	Ground	
26	NC		No connection	

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SPEC NO.: VI101IA13 Date:2022/03/17 Page:03/18

27	NC		No connection	
28	NC		No connection	
29	AVDD	Р	Power for Analog Circuit	
30	GND	Р	Ground	
31	LED-	Р	LED Cathode	
32	LED-	Р	LED Cathode	
33	NC		No connection	
34	NC		No connection	
35	VGL	Р	Gate OFF Voltage	
36	NC		No connection	
37	NC		No connection	
38	VGH	Р	Gate ON Voltage	
39	LED+	Р	LED Anode	
40	LED+	Р	LED Anode	

SPEC NO.: VI101IA13 Date:2022/03/17 Page:04/18

3. Operation Specifications

3.1. Absolute Maximum Ratings

(Note 1)

Item	Symbol	Valu	ues	Unit	Remark
item	- Cymbol	Min.	Max.	Offic	Nemark
	V _{DD}	2. 2	3.6	V	
	AV _{DD}	7. 9	8. 5	V	
Power voltage	V _G H	13	17	V	
	V _G L	-11	-15	V	
	Vgh-Vgl	24	32	V	
OperationTemperature	Тор	-20	70	-	
Storage Temperature	Тѕт	-30	80	-	

Note 1: The absolute maximum rating values of this product are not allowed to be exceeded at any times. Should a module be used with any of the absolute maximum ratings exceeded, the characteristics of the module may not be recovered, or in an extreme case, the module may be permanently destroyed.

SPEC NO.: VI101IA13 Date:2022/03/17 Page:05/18

3.1.1. Typical Operation Conditions

Note 1)

Itam	Symbol		Unit	Remark		
Item	Syllibol	Min.	Тур.	Max.	Unit	Remark
Power voltage	VDD	2. 3	2. 5	3.6	V	Note 2
	AVDD	8. 0	8. 2	8. 4	V	
	V _G H	14. 5	15	15.5	V	
	VGL	-13.5	-13	-12.5	V	
Input signal voltage	ViH	0.8DV DD		VDD	V	Note 2
Input logic low voltage	VIL	0	_	0.2DV DD	V	Note 3

Note 1: Be sure to apply VDD and VGL to the LCD first, and then apply VGH.

Note 2: VDD setting should match the signals output voltage (refer to Note 3) of customers system board.

SPEC NO.: VI101IA13 Date:2022/03/17 Page:06/18

3.1.2. Current Consumption

Item	Symbol		Values	Unit	Remark		
item	Symbol	Min.	Тур.	Max.	Onit	Remark	
Current for Driver	Ідн	1. 4	1. 8	2. 2	uA	VgH=15V	
	IgL	1. 3	1. 7	2. 1	uA	V _G L=-13V	
	IV _{DD}	26	31	36	mA	V _{DD} =2.5V	
	IAV _{DD}	17	22	27	mA	Avdd=8.2V	

3.1.3. Backlight Driving Conditions

Itama	Symbol		Values		Unit	Remark
Item	Symbol	Min.	Тур.	Max.	Onit	Remark
Voltage for LED backlight	VL	8.4	9. 3	10.5	V	Note 1
Current for LED backlight	lL	198	200	205	mA	
LED life time	_	20,000	_	_	Hr	Note 2

Note 1: The LED Supply Voltage is defined by the number of LED at Ta=25°C and IL=200mA

Note 2: The "LED life time" is defined as the module brightness decrease to 50% original brightness at Ta=25°C and IL=200mA. The LED lifetime could be decreased if operating IL is lager than 200mA.

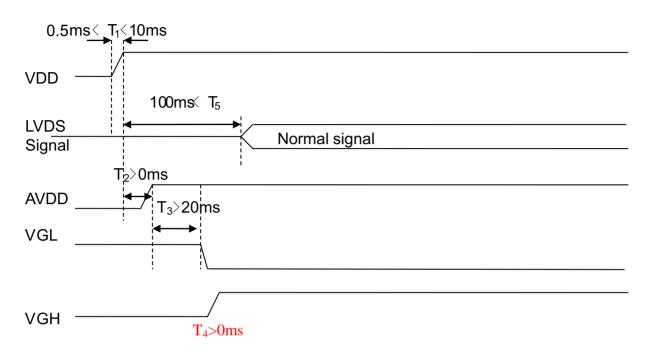
3.1.4. Backlight Absolute Maximun Ratings

Item	Symbol	Condition	Va lue	Unit
Forward Current	IFM		300	mA
Peak Forward Current	IFP	Duty:1/10 pulse Width 0.1ms	600	mA
Power Description	Pd		3150	mW

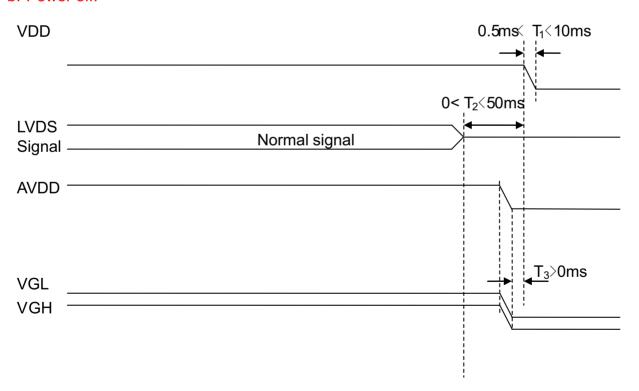
SPEC NO.: VI101IA13 Date:2022/03/17 Page:07/18

3.2. Power Sequence

a. Power on:



b. Power off:

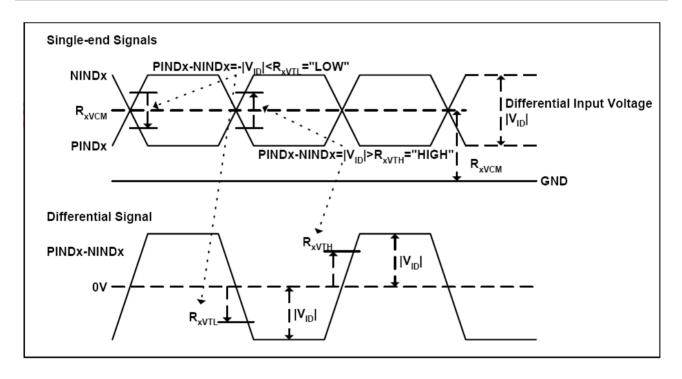


SPEC NO.: VI101IA13 Date:2022/03/17 Page:08/18

3.3. LVDS Signal Timing Characteristics

3.3.1. AC Electrical Characteristics

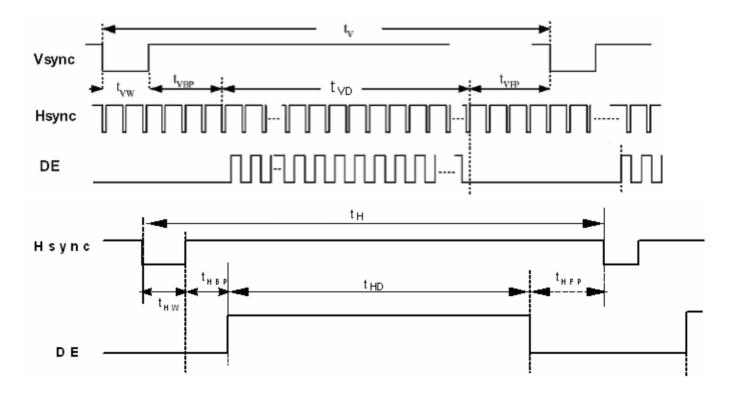
Item	Symbol	Values			Unit	Remark	
iteiii	Cymbol	Min.	Тур.	Max.	Oilit	Remark	
LVDSDifferentialinput high Thresholdvoltage	RxVтн	-	-	+100	mV	D 131/	
LVDSDifferentialinput low Thresholdvoltage	RxVTL	-100	-	-	mV	R _{xVCM} =1.2V	
LVDSDifferentialinput common mode voltage	Rxvсм	0.7	-	1.6	V		
LVDSDifferentialvoltage	VID	200	-	600	mV		



SPEC NO.: VI101IA13 Date:2022/03/17 Page:08/18

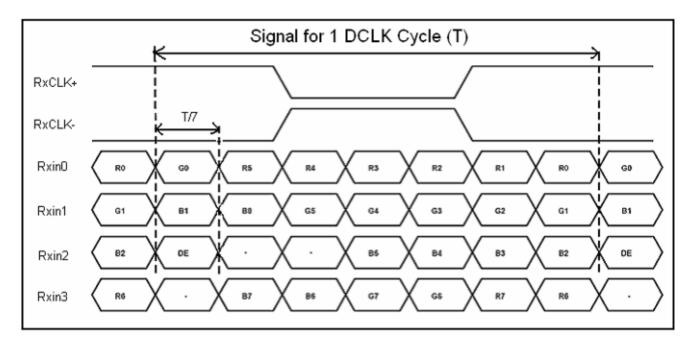
3.3.2. Timing Table

Clock Frequency	1/Tc	66.3	72.4	78.9	MHz	Frame rate =60Hz
Horizontal display area	tHD	1280			Tc	
HSYNC pulse width	thpw	2	-	40	Тс	
HSYNC back porch(with pulse width)	tHBP	88	88	88	Тс	
HSYNC front porch	tHFP	12	72	132	Tc	
Vertical display area	t vd	800			tн	
VSYNC pulse width	t vpw	2	-	20	tн	
VSYNC back porch(with pulse width)	t∨BP	23	23	23	tн	
VSYNC front porch	tVFP	1	15	49	tн	



SPEC NO.: VI101IA13 Date:2022/03/17 Page:10/18

3.3.3. LVDS DData Input Format



SPEC NO.: VI101IA13 Date:2022/03/17 Page:11/18

4. Optical Specifications

lkana	Symbol	Q 177	Values			11:::4	Damada
Item	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
	θι	Φ=180°(9 o'clock)	D=180°(9 o'clock) 75 85 -				
Viewing angle (Cr≥ 10)	θR	Φ=0°(3 o'clock)	75	85	_	dograd	Note 1
	Өт	Φ=90°(12 o'clock)	75	85	_	degree	
	θв	Φ=270°(6 o'clock)	75	85	_		
Response time	Ton		_	10	20	msec	Note 3
	Toff	*	_	15	30	msec	Note 3
Contrast ratio	CR		600	800	_	-	Note 4
Color chromaticity	Wx	Normal θ=Φ=0°	0. 24	0. 29	0.33	_	Note 2 Note 5 Note 6
	WY		0.28	0.30	0. 37	_	
Luminance	L		260	320	_	cd/m2	Note 6
Luminance uniformity	Yυ		75	-	-	%	Note 7

Test Conditions:

- 1. VDD=2.5V, the ambient temperature is 25°C.
- 2. The test systems refer to Note 2.

SPEC NO.: VI101IA13 Date:2022/03/17 Page:12/18

Note 1: Definition of viewing angle range

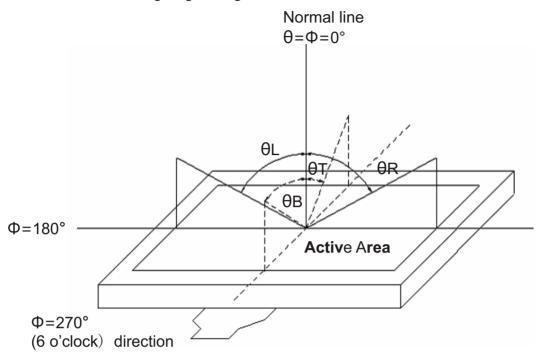


Fig. 4-1 Definition of viewing angle

Note 2: Definition of optical measurement system

The optical characteristics should be measured in dark room. After 30 minutes operation, the optical properties are measured at the center point of the LCD screen. (Response time is measured by Photo detector TOPCON BM-7, other items are measured by BM-5A/Field of view: 1°/Height: 500mm.)

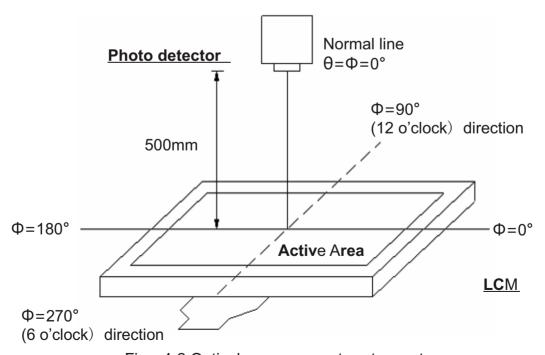


Fig. 4-2 Optical measurement system setup

SPEC NO.: VI101IA13 Date:2022/03/17 Page:13/18

Note 3: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (Ton) is the time between photo detector output intensity changed from 90% to 10%. And fall time(toff) is the time between photo detector output intensity changed from 10% to 90%.

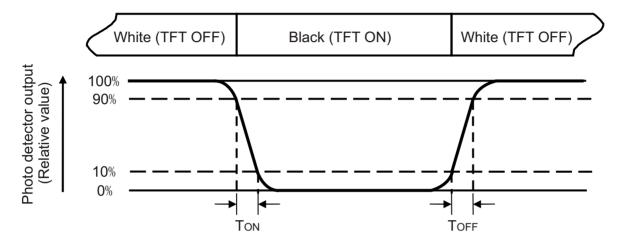


Fig. 4-3 Definition of response time

Note 4: Definition of contrast ratio

Contrast ratio (CR) = Luminance measured when LCD on the "White "state Luminance measured when LCD on the "Black state"

Note 5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.

Note 6: All input terminals LCD panel must be ground while measuring the center area of the panel. The LED driving condition is IL=200mA.

SPEC NO.: VI101IA13 Date:2022/03/17 Page:14/18

Note 7:Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer to Fig. 4-4). Every measuring point is placed at the center of each measuring area.

Luminance Uniformit= Bmin
Bmax

L-----Active area length W----- Active area width

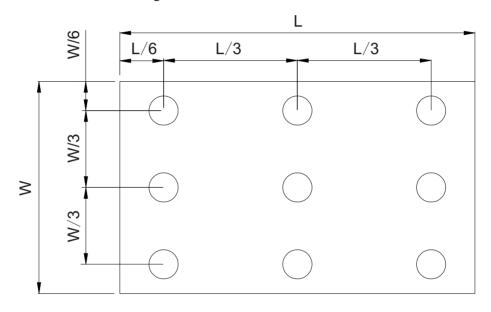


Fig. 4-4 Definition of measuring points

Bmax: The measured maximum luminance of all measurement poition. Bmin: The measured minimum luminance of all measurement poition.

SPEC NO.: VI101IA13 Date:2022/03/17 Page:15/18

5. Reliability Test Items

(Note3)

ltem	Test Condition	Remark	
High Temperature Storage	Ta = 80°C	120 hrs	Note 1,Note 4
Low Temperature Storage	Ta = -30°C	120hrs	Note 1,Note 4
High Temperature Operation	Ta = 70°C	120hrs	Note 2,Note 4
Low Temperature Operation	Ta = -20°C	120hrs	Note 1,Note 4
Operate at High Temperature and Humidity	+40°C,90%RH	120hrs	Note 4
Thermal Shock	-20°C/30 m in ~+70°C total 100 cycles, Start v temperature and end w temperature.	Note 4	
Vibration Test	Frequency range:10~5 Stroke:1.5mm Sweep:10Hz~55Hz~10 2 hours for each directi X.Y. Z(.6 hours for total		
Mechanical Shock	100G 6ms,±X, ±Y, ±Z 3 times for each direction		
Package Vibration Test	Random Vibration: ISTA-3A 1HZ-200HZ Grms=0.53 (Half hours for directio	n of Z)	
Package Drop Test	Height:60 cm 1 corner, 3 edges, 6 surfaces		
Electro Static Discharge	±2KV, Human Body Mode, 100pF/1500Ω		

- Note 1: Ta is the ambient temperature of samples.
- Note 2: Ts is the temperature of panel's surface.
- Note 3: In the standard condition, there shall be no practical problem that may affect the display function. After the reliability test, the product only guarantees operation, but don't guarantee all of the cosmetic specification.
- Note 4: Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.

SPEC NO.: VI101IA13 Date:2022/03/17 Page:16/18

6.General Precautions

6.1. Safety

Liquid crystal is poisonous. Do not put it in your mouth. If liquid crystal touches your skin or clothes, wash it off immediately by using soap and water.

6.2. Handling

- 1. The LCD panel is plate glass. Do not subject the panel to mechanical shock or to excessive force on its surface.
- 2. The polarizer attached to the display is easily damaged. Please handle it carefully to avoid scratch or other damages.
- 3. To avoid contamination on the display surface, do not touch the module surface with bare hands.
 - 4. Keep a space so that the LCD panels do not touch other components.
- 5.Put cover board such as acrylic board on the surface of LCD panel to protect panel from damages.
- 6.Transparent electrodes may be disconnected if you use the LCD panel under environmental conditions where the condensation of dew occurs.
 - 7.Do not leave module in direct sunlight to avoid malfunction of the lcs.

6.3. Static Electricity

- 1.Be sure to ground module before turning on power or operating module.
- 2.Do not apply voltage which exceeds the absolute maximum rating value.

6.4. Storage

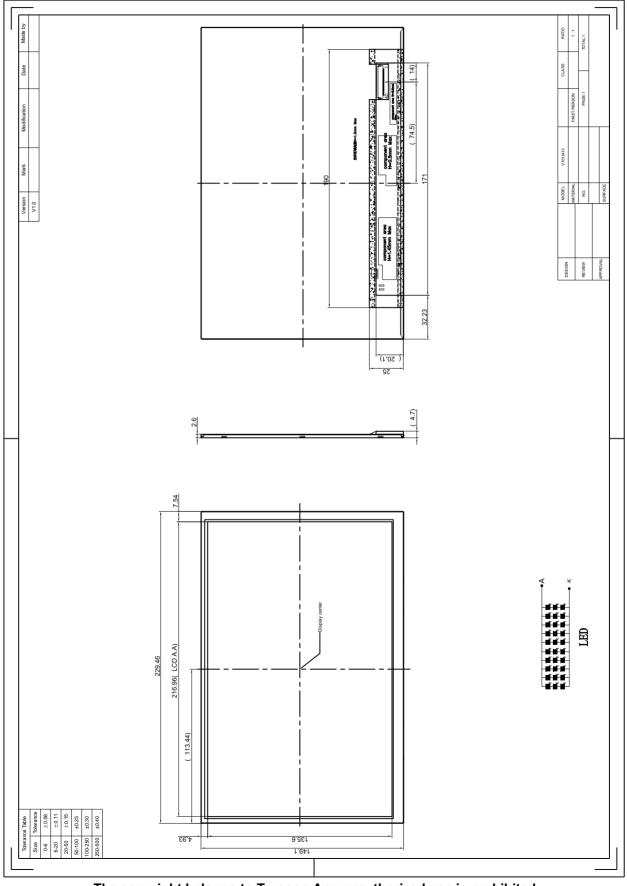
- 1.Store the module in a dark room where must keep at $25\pm10^{\circ}\text{C}$ and 65%RH or less.
- 2.Do not store the module in surroundings containing organic solvent or corrosive gas
 - 3. Store the module in an anti-electrostatic container or bag.

6.5. Cleaning

- 1.Do not wipe the polarizer with dry cloth. It might cause scratch.
- 2.Only use a soft sloth with IPA to wipe the polarizer, other chemicals might permanent damage to the polarizer.

SPEC NO.: VI101IA13 Date:2022/03/17 Page:17/18

7. Mechanical Drawing



SPEC NO.: VI101IA13 Date:2022/03/17 Page:18/18

8. Package Drawing

